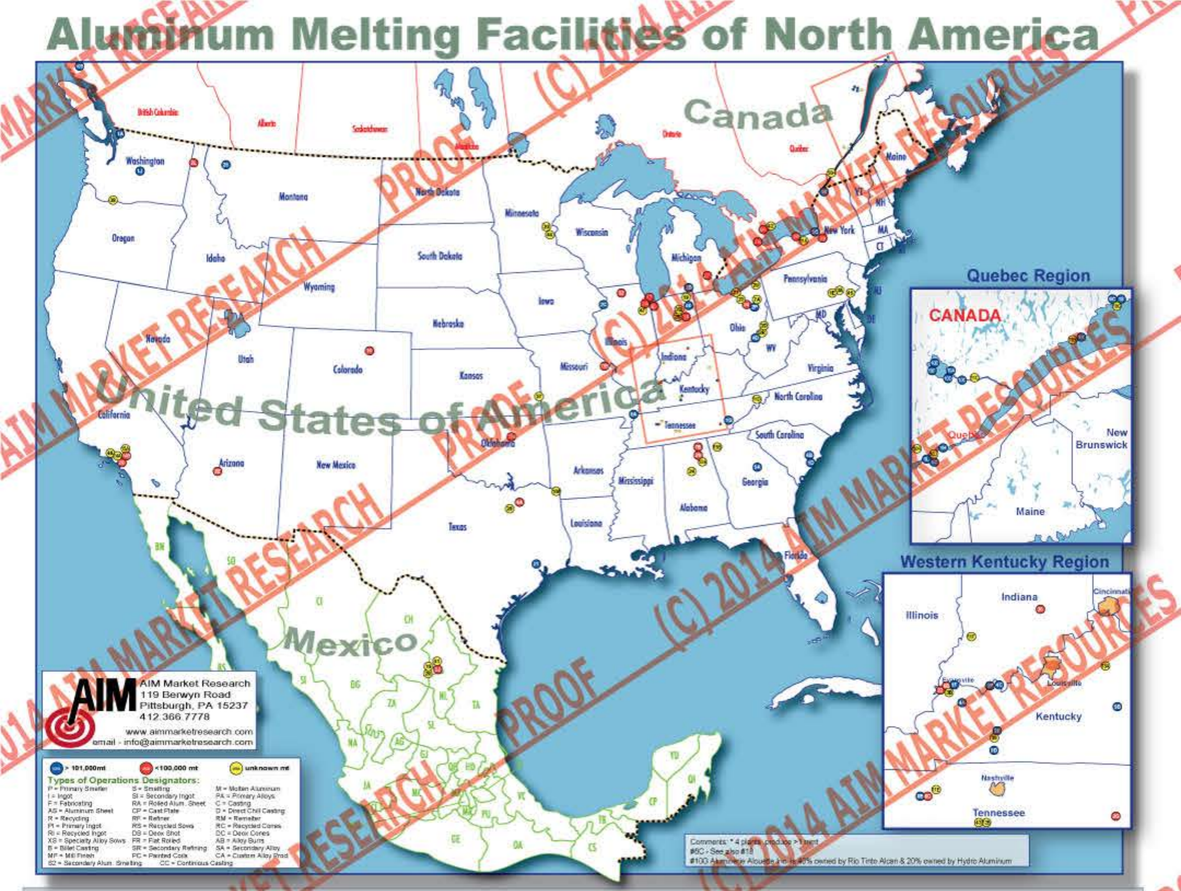

	Parent Company	Operation	Location	Type	t / year
1	**Alcoa Inc.**				
	1A Alcoa Global Primary Products	Intalco Works	Ferndale, WA	P	280,000
	1B Alcoa Global Primary Products	Massena - East	Massena, NY	P, S, F, C, RI	130,000
	1C Alcoa Canada Global Primary Products	Becancour	Becancour, QC, Canada	P*	413,000*
	1D Alcoa Global Primary Products	Mt. Holly (50.33% Ownership)	Goose Creek, SC	P	235,000
	1E Alcoa Northern Rolled Products	Alcoa Mill Products	Lancaster, PA	AS, C	
	1F Alcoa Global Packaging	Warrick Operations	Newburgh, IN	S, F	289,000
	1G Alcoa Global Packaging	Tennessee Operations	Alcoa, TN	RI	262,000
	1H Alcoa Canada Global Primary Products	Aluminerie de Deschambault	Deschambault, QC, Canada	P*	241,000*
	1I Alcoa Global Primary Products	Wenatchee	Malaga, WA	P	277,000
	1K Alcoa Canada Global Primary Products	Aluminerie de Baie-Comeau	Baie-Comeau, QC, Canada	P*	*
	1L Alcoa Canada Global Primary Products	Becancour Riot Plant (Reybec)	Becancour, QC, Canada	RR	*
	1M Alcoa North America Rolled Products	Alcoa Mill Products	Texarkana, TX	AS, C	
2	**Aleris International, Inc.**				
	2A Aleris Specification Alloy	Chicago Heights	Chicago Heights, IL	RI, DS	45,600
	2B Aleris Specification Alloys	Coldwater Operations	Coldwater, MI	RI, M, I, XS	158,000
	2C Aleris Rolled Products Inc. (Formerly Nichols Aluminum, LLC)	Davenport Rolling Mill	Davenport, IA	CC	122,000
	2D Aleris Aluminum Recycling	Friendly Operations	Friendly, WV	RI	
	2E Aleris Aluminum Recycling	IMSAMETT of Arizona	Goodyear, AZ	RI	63,000
	2F Aleris Rolled Products Inc.	Lewisport Rolling Mill	Lewisport, KY	D	101,500
	2G Aleris International Inc.	Aleris Recycling of Tennessee	Loudon, TN	RI, I	100,000
	2H Aleris Specification Product Canada Company	Aleris Specification Products	Guelph/Ontario, ON, Canada	RI, M, I, XS	82,000
	2J Aleris Nuevo Leon		Monterrey, NL, Mexico	RI, M, I, XS	54,000
	2K Aleris Recycling, Inc.	Morgantown Operations	Morgantown, KY	RI, M	145,000
	2L Aleris Recycling	Post Falls, ID	Post Falls, ID	RI	63,000
	2M Aleris Recycling, Inc.	Sapulpa Operations	Sapulpa, OK	RI, DC	91,000
	2N Aleris Specification Alloys - Steele	Steele Operations	Steele, AL	RI, M, I, XS	55,000
	2P Imco Recycling of Ohio, Inc.	Urichsville Operation	Urichsville, OH	RI, M	163,000
	2Q Aleris Specification Alloys	Wabash Operations	Wabash, IN	M, I, XS	
	2R Aleris International Inc.	Aleris Recycling - Bens Run, Inc.	Friendly, WV	DC, RI	
	2S Aleris Recycling	Wabash Operations	Wabash, IN	RI	
	2T Aleris International Inc.	Aleris Specification Alloys	Elyria, OH	DS	
	2U Aleris International Inc.	Aleris Specification Alloys	Rock Creek, OH	DS	
3	**AMG**				
	3A KB Alloys, LLC	Headquarters	Reading, PA	CA	
	3B KB Alloys, LLC	Henderson County Plant	Henderson, KY	CA	
4	**Century Aluminum**				
	4A Century Aluminum (Formerly Rio Tinto Alcan)		Sebree, KY	P, S	228,000
	4B Century Aluminum	Mt. Holly (49.67% ownership)	Goose Creek, SC	P	235,000
	4C Century Aluminum Co. of KY		Hawesville, KY	RI	256,000
	4D Century Aluminum of West Virginia, Inc.		Ravenswood, WV	P	170,000
5	**Hindalco Industries Ltd.**				
	5A Novelis Corporation	Can Products	Greensboro, GA	RI, SI	112,000
	5B Novelis Corporation	Can Products	Berea, KY	SI	157,000
	5C Novelis Corporation	Automotive & Specialty Products	Oswego, NY	RI	300,000
	5D Logan Aluminum	J.V. w/ Tri Arrows Aluminum (45%)	Russellville, KY	RA, AS	358,000
6	**Hydro Aluminum**				
	6A Hydro Aluminum	Metal Products	Commerce, TX	RI, RM	90,000
	6B Hydro Aluminum	Metal Products	Henderson, KY	RI	90,000
	6C Aluminerie Alouette (Hydro Aluminum 20% ownership)		Sept-Iles, QC, Canada	P	603,000
7	**Imperial Aluminum LLC**				
	7A Imperial Aluminum LLC		Minerva, OH	RI	
	7B Imperial Aluminum LLC		Scottsboro, AL	RC, RS, RI	43,000
8	**Noranda Aluminum Holding Corp.**				
	8A Noranda Aluminum, Inc.	New Madrid Smelter	New Madrid, MO	P	280,000
	8B Noranda USA, Inc.	Rolling Mill	Huntingdon, TN (West)	CC	126,000
	8C Noranda USA, Inc.	Rolling Mill	Huntingdon, TN (East)	CC	66,000
9	**Rochester Aluminum Smelting Canada Ltd.**				
	9A Rochester Aluminum Smelting Inc.		Concord, ON, Canada	RI, SI, RF, DC, DS, SI	27,215
	9B Rochester Aluminum Smelting Co.		Rochester, NY	S	10,900

	Parent Company	Operation	Location	Type	t / year
10	**Rio Tinto Alcan**				
	10A Rio Tinto Alcan		Jonquiere, QC, Canada	P	165,000
	10B Rio Tinto Alcan		Kitimat, BC, Canada	P	277,000
	10C Rio Tinto Alcan		Saguenay-Lac-Saint Jean, QC	P	466,000
	10D Rio Tinto Alcan - Arvida	Arvida	Jonquiere, QC, Canada	F	53,000
	10E Rio Tinto Alcan - Le Baie	Usine Grand Baie, LaBaie	Saguenay-Lac-Saint Jean, QC	P	217,000
	10F Rio Tinto Alcan - Laterriere		Saguenay-Lac-Saint Jean, QC	P	240,000
	10G Rio Tinto Alcan	Aluminerie Alouette Inc. (40% Owned)	Sept-Iles, QC, Canada	P	603,000
	10H Rio Tinto Alcan		Beauharnois, QC, Canada		
	10J Rio Tinto Alcan	[25.1% Owned by ABI]	Becancour, QC, Canada		
	10K Rio Tinto Alcan		Shawinigan, QC, Canada		
11	**Scepter Inc.**				
	11A Scepter Seneca Falls	Seneca Falls Operations	Seneca Falls, NY	RI	
	11B Scepter Baie-Comeau		Baie-Comeau, QC, Canada	RI	
	11C Scepter Aluminum Company	Saguenay Operations	Saguenay, QC, Canada	RI	
	11D Scepter Greenville Inc.	Seneca Greenville Inc.	Mauldin, TN	M, RI, DC	
	11E Scepter Inc.	Waverly Operations	Waverly, NY	RI	
	11F Scepter Inc.	Bickmill Operations	Bickmill, KY	M, RI, DC	
12	**Tennessee Aluminum Processors, Inc.**				
	12A Tennessee Aluminum Processors, Inc.	Gadsden, Alabama Facility	Gadsden, AL	SI	
	12B Tennessee Aluminum Processors, Inc.		Mt. Pleasant, TN	SI	
13	**Toyota Tsusho America, Inc.**				
	13A Toyota Tsusho America, Inc.	Non Ferrous Metals Division	Georgetown, KY	RI	
	13B Toyota Tsusho America, Inc.	TTAM, Inc. (Nick Fernot Metals Division)	Troy, MO	S, SI, CA	30,000
14	**TST, Inc.**				
	14A TST, Inc.		ALFASE	CP	
	14B TST, Inc.		Chino, CA	CP	
			Fontana, CA	RI	6,000
15	**Vista Metals Corporation**				
	15A Vista Metals Corporation		Fontana, CA	SI	
	15B Vista Metals Corporation	Vista Progressive Metals	Adairsville, GA	RI	
	Independent Melting Facilities	**Company/Operation**	**Location**	**Type**	**t / year**
16	Aleaciones y Metales Recicla		Nuevo Leon, Guadalupe, Mexico		
17	Allied Metal Company		Chicago, IL	RI	48,000
18	Aluminerie Lac Rio		Sept-Iles, QC, Canada	P	74,000
19	Aluminum Recovery Technologies		Kendallville, IN	S2	
20	Aluminum Smelting Inc.		Zimmerman, MN	S2, SR	
21	Alumet Aluminum Alloys		Houston, TX	RI	84,000,000
22	Audubon Metals LLC		Henderson, KY	SA	26,000
23	Barmet Aluminum Corp.		Akron, OH	SI	
24	Bermco Aluminum		Birmingham, AL	RI, SI	
25	CFAC	Columbia Falls Aluminum Company	Columbia Falls, MT	P	180,000
26	CKOE Metals Lp (Alcoa Subsidiary)		Euless, TX	DS	
27	Continental Aluminum Co.	Metal Exchange Company	New Hudson, MI	RI, S	50,000
28	Custom Alloy Light Metals Inc		City of Industry, CA	RI	40,000
29	Hydro Aluminum S.A. de C.V.	Metalnas Unit #4011	Monterrey, Nuevo Leon, Mexico	RI, AB	
30	G & S Metal, LLC - SRT Investments, LLC		Wabash, IN	RI	91,000
31	Golden Aluminum Co.		Fort Lupton, CO	RI, AS, CC	100,000
32	Joseph Behr & Sons	Behr Metals	Rockford, IL		36,000
33	Jupiter Aluminum		Hammond, IN	RI, MF, PC	68,000
34	Matalco Inc		Canton, OH	RM	54,000
35	Metalico Aluminum Recovery Inc.		Syracuse, NY	DC	30,000
36	Nikkei MC Aluminum America, Inc.		Columbus, IN	RI, S2	40,000
37	Oriental Material LP	Tower Metal Products LP	Fort Scott, KS	SI, DC	
38	Northwest Aluminum Specialties, Inc.		The Dalles, OR	RI, B	
39	Owl's Head Alloys, Inc.		Bowling Green, KY	S2	
40	OmniSource	Superior Aluminum Alloys LLC	New Haven, IN	S2, XS	130,000
41	Recuperadores Industriales Mexicanos		Monterrey, Nuevo Leon, Mexico	RI	
42	Signature Aluminum Canada Inc.	Pickering Division	Pickering, Ontario, Canada	RI	
43	Smelter Service Corporation		Mt. Pleasant, TN	RI	
44	Spectro Alloys Corporation		Rosemount, MN	SI	
45	Stalco Metal Industries, Inc.		Camden, NJ	SI	
46	Thorock Metals Co., Inc.		Compton, CA	SI	
47	Trialloy, Inc.		Chicago Heights, IL	PI, SI	

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July 2014

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These maps include the following data:

1. The map has color coated numbered locations which refer to the listing below the map.
2. The listing below the map is organized by Parent Companies with multiple locations and then independent (single location) companies.
3. The melting capacity of most plants
4. The listing includes an code that indicates the type of operation associate with the melting facility:

> 101,000mt | <100,000 mt | unknown mt

Types of Operations Designators:

P = Primary Smelter	S = Smelting	M = Molten Aluminum
I = Ingot	SI = Secondary Ingot	PA = Primary Alloys
F = Fabricating	RA = Rolled Alum. Sheet	C = Casting
AS = Aluminum Sheet	CP = Cast Plate	D = Direct Chill Casting
R = Recycling	RF = Refiner	RM = Remelter
PI = Primary Ingot	RS = Recycled Sows	RC = Recycled Cones
RI = Recycled Ingot	DS = Deox Shot	DC = Deox Cones
XS = Specialty Alloy Sows	FR = Flat Rolled	AB = Alloy Burns
B = Billet Casting	SR = Secondary Refining	SA = Secondary Alloy
MF = Mill Finish	PC = Painted Coils	CA = Custom Alloy Prod.
S2 = Secondary Alum. Smelting	CC = Continuous Casting	

5. The list of plants is color coded by country.
6. Zoom boxes magnify areas with a cluster of plant locations
7. Current Plant Status (To Be Constructed, Under Construction, Active, Idle, Closed)

This map does not include melting operations that are foundries.

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